

ERABOND METAL CLEAR Era Polymers Pty Ltd

Version No: 5.2

Safety Data Sheet according to WHS and ADG requirements

Chemwatch Hazard Alert Code: 4

Issue Date: **01/12/2020** Print Date: **14/01/2021** S.GHS.AUS.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier		
Product name	ERABOND METAL CLEAR	
Chemical Name	Not Applicable	
Synonyms	Not Available	
Proper shipping name	ADHESIVES containing flammable liquid	
Other means of identification	ERABOND METAL CLEAR	

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses Polyurethane adhesive

Details of the supplier of the safety data sheet

Registered company name	Era Polymers Pty Ltd	
Address	, ,	
Address	2-4 Green Street, BANKSMEADOW NSW 2019 Australia	
Telephone	61 (0)2 9666 3788	
Fax	+61 (0)2 9666 4805	
Website	www.erapol.com.au	
Email	erapol@erapol.com.au	

Emergency telephone number

Association / Organisation	CHEMWATCH EMERGENCY RESPONSE	
Emergency telephone numbers	+61 2 9186 1132	
Other emergency telephone numbers	+61 1800 951 288	

Once connected and if the message is not in your prefered language then please dial 01

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	S5	
Classification ^[1]	Eye Irritation Category 2A, Specific target organ toxicity - single exposure Category 3 (narcotic effects), Flammable Liquid Category 2, Skin Corrosion/Irritation Category 2, Skin Sensitizer Category 1, Chronic Aquatic Hazard Category 3	
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI	

Label elements

Hazard pictogram(s)





Signal word Dang

Hazard statement(s)

Hazaru Statement(S)		
H319	Causes serious eye irritation.	
H336	May cause drowsiness or dizziness.	
H225	Highly flammable liquid and vapour.	

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H315	Causes skin irritation.	
H317	May cause an allergic skin reaction.	
H412	Harmful to aquatic life with long lasting effects.	

Precautionary statement(s) General

P101	If medical advice is needed, have product container or label at hand.	
P102	Keep out of reach of children.	
P103	Read label before use.	

Precautionary statement(s) Prevention

P210	Keep away from heat/sparks/open flames/hot surfaces No smoking.
P271	Use in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P261	Avoid breathing mist/vapours/spray.
P273	Avoid release to the environment.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P321	21 Specific treatment (see advice on this label).	
P362	P362 Take off contaminated clothing and wash before reuse.	
P370+P378 In case of fire: Use alcohol resistant foam or normal protein foam for extinction.		
P302+P352	IF ON SKIN: Wash with plenty of water.	
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	
P312	P312 Call a POISON CENTER or doctor/physician if you feel unwell.	
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.	
P337+P313	If eye irritation persists: Get medical advice/attention.	
P303+P361+P353	P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.	
P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.		

Precautionary statement(s) Storage

• • • • • • • • • • • • • • • • • • • •		
P403+P235	Store in a well-ventilated place. Keep cool.	
P405	Store locked up.	

Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
78-93-3	30-60	methyl ethyl ketone
25068-38-6	10-30	bisphenol A diglycidyl ether
1330-20-7	<12.5	xylene
Not Available	to 100	All other substances - non-hazardous

SECTION 4 First aid measures

Description of first aid measures

If this product comes in contact with the eyes:

Eye Contact

- Wash out immediately with fresh running water.
- Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
 - ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention.
- ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

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If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Skin Contact Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation. If fumes, aerosols or combustion products are inhaled remove from contaminated area. Inhalation Other measures are usually unnecessary. If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus. If swallowed do **NOT** induce vomiting If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Ingestion ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink Seek medical advice Avoid giving milk or oils. Avoid giving alcohol.

Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours. for simple ketones:

BASIC TREATMENT

- Establish a patent airway with suction where necessary.
- ▶ Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- Monitor and treat, where necessary, for pulmonary oedema.
- Monitor and treat, where necessary, for shock
- DO NOT use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5mL/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- Give activated charcoal.

ADVANCED TREATMENT

Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.

- ▶ Consider intubation at first sign of upper airway obstruction resulting from oedema
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- ▶ Drug therapy should be considered for pulmonary oedema
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- ► Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

- Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- ► Consult a toxicologist as necessary

BRONSTEIN, A.C. and CURRANCE, P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

For acute or short term repeated exposures to xylene:

- Gastro-intestinal absorption is significant with ingestions. For ingestions exceeding 1-2 ml (xylene)/kg, intubation and lavage with cuffed endotracheal tube is recommended. The use of charcoal and cathartics is equivocal.
- Pulmonary absorption is rapid with about 60-65% retained at rest.
- Primary threat to life from ingestion and/or inhalation, is respiratory failure.
- Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO2 < 50 mm Hg or pCO2 > 50 mm Hg) should be intubated.
- Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant Index Sampling Time Comments

Methylhippu-ric acids in urine 1.5 gm/gm creatinine End of shift
2 mg/min Last 4 hrs of shift

SECTION 5 Firefighting measures

Extinguishing media

- ► Alcohol stable foam.
- Dry chemical powder
- ► BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog Large fires only.

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Special hazards arising from the substrate or mixture

Fire Incompatibility

▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Advice for firefighters

- Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear breathing apparatus plus protective gloves in the event of a fire.
- Prevent, by any means available, spillage from entering drains or water course.
- Consider evacuation (or protect in place).
- Fight fire from a safe distance, with adequate cover. Fire Fighting
 - If safe, switch off electrical equipment until vapour fire hazard removed.
 - Use water delivered as a fine spray to control the fire and cool adjacent area.
 - Avoid spraying water onto liquid pools.
 - Do not approach containers suspected to be hot.
 - Cool fire exposed containers with water spray from a protected location.
 - If safe to do so, remove containers from path of fire.

Liquid and vapour are highly flammable.

- ▶ Severe fire hazard when exposed to heat, flame and/or oxidisers.
- Vapour may travel a considerable distance to source of ignition.
- Heating may cause expansion or decomposition leading to violent rupture of containers.
- On combustion, may emit toxic fumes of carbon monoxide (CO).

Fire/Explosion Hazard

Combustion products include:

carbon dioxide (CO2) aldehydes

other pyrolysis products typical of burning organic material.

Contains low boiling substance: Closed containers may rupture due to pressure buildup under fire conditions.

HAZCHEM

•3YF

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	 Remove all ignition sources. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb small quantities with vermiculite or other absorbent material. Wipe up. Collect residues in a flammable waste container.
	 Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive.

Major Spills

- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- Consider evacuation (or protect in place).
- ▶ No smoking, naked lights or ignition sources.
- Increase ventilation.
 - Stop leak if safe to do so.
 - Water spray or fog may be used to disperse /absorb vapour.
 - Contain spill with sand, earth or vermiculite.
 - Use only spark-free shovels and explosion proof equipment.
 - Collect recoverable product into labelled containers for recycling. Absorb remaining product with sand, earth or vermiculite
 - Collect solid residues and seal in labelled drums for disposal.
 - Wash area and prevent runoff into drains
 - If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Containers, even those that have been emptied, may contain explosive vapours.

Do NOT cut, drill, grind, weld or perform similar operations on or near containers.

Contains low boiling substance:

Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately.

- Safe handling Check for bulging containers.
 - Vent periodically
 - Always release caps or seals slowly to ensure slow dissipation of vapours

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- Electrostatic discharge may be generated during pumping this may result in fire.
- Ensure electrical continuity by bonding and grounding (earthing) all equipment.
- Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (<=1 m/sec until fill pipe submerged to twice its diameter, then <= 7 m/sec).
- Avoid splash filling.
- ▶ Do NOT use compressed air for filling discharging or handling operations.
- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.
- DO NOT enter confined spaces until atmosphere has been checked.
- Avoid smoking, naked lights, heat or ignition sources.
- When handling, DO NOT eat, drink or smoke
- Vapour may ignite on pumping or pouring due to static electricity.
- DO NOT use plastic buckets
- Earth and secure metal containers when dispensing or pouring product.
- Use spark-free tools when handling Avoid contact with incompatible materials.
- Keep containers securely sealed.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- Work clothes should be laundered separately.
- Use good occupational work practice.
- Observe manufacturer's storage and handling recommendations contained within this SDS.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.
- DO NOT allow clothing wet with material to stay in contact with skin

Suitable container

Storage incompatibility

- Store in original containers in approved flame-proof area.
- ▶ No smoking, naked lights, heat or ignition sources
- ▶ DO NOT store in pits, depressions, basements or areas where vapours may be trapped.

Other information

- Keep containers securely sealed.
- ▶ Store away from incompatible materials in a cool, dry well ventilated area.
- Protect containers against physical damage and check regularly for leaks.
- ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.

Conditions for safe storage, including any incompatibilities

Packing as supplied by manufacturer.

- Plastic containers may only be used if approved for flammable liquid.
- Check that containers are clearly labelled and free from leaks
- For low viscosity materials (i): Drums and jerry cans must be of the non-removable head type. (ii): Where a can is to be used as an inner package, the can must have a screwed enclosure.
- For materials with a viscosity of at least 2680 cSt. (23 deg. C)
- For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)
- Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used.
- Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages
- In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.

Methyl ethyl ketone:

- reacts violently with strong oxidisers, aldehydes, nitric acid, perchloric acid, potassium tert-butoxide, oleum
- is incompatible with inorganic acids, aliphatic amines, ammonia, caustics, isocyanates, pyridines, chlorosulfonic aid
- forms unstable peroxides in storage, or on contact with propanol or hydrogen peroxide
- attacks some plastics
- may generate electrostatic charges, due to low conductivity, on flow or agitation

Xylenes:

- may ignite or explode in contact with strong oxidisers, 1,3-dichloro-5,5-dimethylhydantoin, uranium fluoride
- attack some plastics, rubber and coatings
- may generate electrostatic charges on flow or agitation due to low conductivity.
- Vigorous reactions, sometimes amounting to explosions, can result from the contact between aromatic rings and strong oxidising agents.
- Aromatics can react exothermically with bases and with diazo compounds.

For alkyl aromatics:

The alkyl side chain of aromatic rings can undergo oxidation by several mechanisms. The most common and dominant one is the attack by oxidation at benzylic carbon as the intermediate formed is stabilised by resonance structure of the ring.

Following reaction with oxygen and under the influence of sunlight, a hydroperoxide at the alpha-position to the aromatic ring, is the primary oxidation product formed (provided a hydrogen atom is initially available at this position) - this product is often short-lived but may be stable dependent on the nature of the aromatic substitution; a secondary C-H bond is more easily attacked than a primary C-H bond whilst a tertiary C-H bond is even more susceptible to attack by oxygen

- Monoalkylbenzenes may subsequently form monocarboxylic acids; alkyl naphthalenes mainly produce the corresponding naphthalene carboxylic acids.
- Oxidation in the presence of transition metal salts not only accelerates but also selectively decomposes the hydroperoxides.
- ▶ Hock-rearrangement by the influence of strong acids converts the hydroperoxides to hemiacetals. Peresters formed from the hydroperoxides undergo Criegee rearrangement easily.
- Alkali metals accelerate the oxidation while CO2 as co-oxidant enhances the selectivity.
- Microwave conditions give improved yields of the oxidation products.
- Photo-oxidation products may occur following reaction with hydroxyl radicals and NOx these may be components of photochemical smogs.

Oxidation of Alkylaromatics: T.S.S Rao and Shubhra Awasthi: E-Journal of Chemistry Vol 4, No. 1, pp 1-13 January 2007

▶ Avoid reaction with amines, mercaptans, strong acids and oxidising agents

Epoxides:

- are highly reactive with acids, bases, and oxidising and reducing agents.
- react, possibly violently, with anhydrous metal chlorides, ammonia, amines and group 1 metals. may polymerise in the presence of peroxides or heat - polymerisation may be violent
- may react, possibly violently, with water in the presence of acids and other catalysts.

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Ketones in this group:

- are reactive with many acids and bases liberating heat and flammable gases (e.g., H2).
- react with reducing agents such as hydrides, alkali metals, and nitrides to produce flammable gas (H2) and heat.
- re incompatible with isocyanates, aldehydes, cyanides, peroxides, and anhydrides
- react violently with aldehydes, HNO3 (nitric acid), HNO3 + H2O2 (mixture of nitric acid and hydrogen peroxide), and HClO4 (perchloric acid).
- may react with hydrogen peroxide to form unstable peroxides; many are heat- and shock-sensitive explosives.

A significant property of most ketones is that the hydrogen atoms on the carbons next to the carbonyl group are relatively acidic when compared to hydrogen atoms in typical hydrocarbons. Under strongly basic conditions these hydrogen atoms may be abstracted to form an enolate anion. This property allows ketones, especially methyl ketones, to participate in condensation reactions with other ketones and aldehydes. This type of condensation reaction is favoured by high substrate concentrations and high pH (greater than 1 wt% NaOH). Glycidyl ethers:

- may form unstable peroxides on storage in air ,light, sunlight, UV light or other ionising radiation, trace metals inhibitor should be maintained at adequate levels
- may polymerise in contact with heat, organic and inorganic free radical producing initiators
 may polymerise with evolution of heat in contact with oxidisers, strong acids, bases and amines
- react violently with strong oxidisers, permanganates, peroxides, acyl halides, alkalis, ammonium persulfate, bromine dioxide
- attack some forms of plastics, coatings, and rubber

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	methyl ethyl ketone	Methyl ethyl ketone (MEK)	150 ppm / 445 mg/m3	890 mg/m3 / 300 ppm	Not Available	Not Available
Australia Exposure Standards	xylene	Xylene (o-, m-, p- isomers)	80 ppm / 350 mg/m3	655 mg/m3 / 150 ppm	Not Available	Not Available

Emergency Limits

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
methyl ethyl ketone	Butanone, 2-; (Methyl ethyl ketone; MEK)	Not Available	Not Available	Not Available
bisphenol A diglycidyl ether	Bisphenol A diglycidyl ether	39 mg/m3	430 mg/m3	2,600 mg/m3
bisphenol A diglycidyl ether	Epoxy resin includes EPON 1001, 1007, 820, ERL-2795	90 mg/m3	990 mg/m3	5,900 mg/m3
xylene	Xylenes	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
methyl ethyl ketone	3,000 ppm	Not Available
bisphenol A diglycidyl ether	Not Available	Not Available
xylene	900 ppm	Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit	
bisphenol A diglycidyl ether	Е	≤ 0.1 ppm	
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.		

Exposure controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure.

For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.

Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.

Appropriate engineering controls

Type of Contaminant:	Air Speed:	
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)	
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)	
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)	

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
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1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Personal protection











Eye and face protection

 Safety glasses with side shields. Chemical goggles.

 Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalentl

Skin protection

Hands/feet protection

See Hand protection below

NOTE:

- The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- frequency and duration of contact,
- chemical resistance of glove material,
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161,10.1 or national equivalent) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374. AS/NZS 2161.10.1 or national equivalent) is recommended.
- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.
- Contaminated gloves should be replaced.

As defined in ASTM F-739-96 in any application, gloves are rated as:

- Excellent when breakthrough time > 480 min Good when breakthrough time > 20 min
- Fair when breakthrough time < 20 min
- Poor when glove material degrades

For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

- Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
- Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended

When handling liquid-grade epoxy resins wear chemically protective gloves, boots and aprons.

The performance, based on breakthrough times ,of:

- Ethyl Vinyl Alcohol (EVAL laminate) is generally excellent
- Butyl Rubber ranges from excellent to good
- Nitrile Butyl Rubber (NBR) from excellent to fair.
- Neoprene from excellent to fair
- Polyvinyl (PVC) from excellent to poor

As defined in ASTM F-739-96

- Excellent breakthrough time > 480 min
- Good breakthrough time > 20 min
- Fair breakthrough time < 20 min Poor glove material degradation

Gloves should be tested against each resin system prior to making a selection of the most suitable type. Systems include both the resin and any hardener, individually and collectively)

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DO NOT use cotton or leather (which absorb and concentrate the resin), natural rubber (latex), medical or polyethylene gloves (which absorb the resin) DO NOT use barrier creams containing emulsified fats and oils as these may absorb the resin; silicone-based barrier creams should be reviewed prior to use Replacement time should be considered when selecting the most appropriate glove. It may be more effective to select a glove with lower chemical resistance but which is replaced frequently than to select a more resistant glove which is reused many times **Body protection** See Other protection below Overalls. PVC Apron. PVC protective suit may be required if exposure severe. Evewash unit. Ensure there is ready access to a safety shower Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static Other protection electricity. For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets). Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

Forsberg Clothing Performance Index'.

The effect(s) of the following substance(s) are taken into account in the *computer-generated* selection:

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Material	СРІ
PE/EVAL/PE	A
TEFLON	A
PVA	В
BUTYL	С
BUTYL/NEOPRENE	С
HYPALON	С
NAT+NEOPR+NITRILE	С
NATURAL RUBBER	С
NATURAL+NEOPRENE	С
NEOPRENE	С
NEOPRENE/NATURAL	С
NITRILE	С
NITRILE+PVC	С
PVC	С
PVDC/PE/PVDC	С
SARANEX-23	С
VITON	С
VITON/NEOPRENE	С

- * CPI Chemwatch Performance Index
- A: Best Selection
- B: Satisfactory; may degrade after 4 hours continuous immersion
- C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as 'feel' or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the 'Exposure Standard' (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS / Class 1	-	A-PAPR-AUS / Class 1
up to 50 x ES	Air-line*	-	-
up to 100 x ES	-	A-3	-
100+ x ES	-	Air-line**	-

- * Continuous-flow; ** Continuous-flow or positive pressure demand A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)
- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Clear liquid		
Physical state	Liquid	Relative density (Water = 1)	0.9
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature	Not Available

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	1		1
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°C)	5	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Not Available	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
ricabilitity	CCC SOCION 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an

Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.

Inhalation hazard is increased at higher temperatures.

Inhaled

Acute exposure of humans to high concentrations of methyl ethyl ketone produces irritation to the eyes, nose and throat. Acute exposure by inhalation also causes nervous system depression, headache, and nausea. High vapour levels are easily detected due to odour, however odour fatigue may occur, with loss of warning of exposure.

Headache, fatigue, tiredness, irritability and digestive disturbances (nausea, loss of appetite and bloating) are the most common symptoms of xylene overexposure. Injury to the heart, liver, kidneys and nervous system has also been noted amongst workers.

Xylene is a central nervous system depressant Ketone vapours irritate the nose, throat and mucous membrane. High concentrations depress the central nervous system, causing headache, vertigo, poor concentration, sleep and failure of the heart and breathing.

Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.

Ingestion

Reactive diluents exhibit a range of ingestion hazards. Small amounts swallowed incidental to normal handling operations are not likely to cause injury. However, swallowing larger amounts may cause injury.

Animal testing showed that a single dose of bisphenol A diglycidyl ether (BADGE) given by mouth, caused an increase in immature sperm. Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC13733)

The material has NOT been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence.

The material may accentuate any pre-existing dermatitis condition

Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions.

Bisphenol A diglycidyl ether (BADGE) may produce contact dermatitis characterized by redness and swelling, with weeping followed by crusting and scaling. A liquid resin with a molecular weight of 350 produced severe skin irritation when applied daily for 4 hours over 20 days In humans exposed to methyl ethyl ketone, skin inflammation has been reported. Animal testing has shown methyl ethyl ketone to have high acute toxicity from skin exposure.

Skin Contact

Open cuts, abraded or irritated skin should not be exposed to this material

Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.

There is some evidence to suggest that the material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.

Eye

The vapour when concentrated has pronounced eye irritation effects and this gives some warning of high vapour concentrations. If eye irritation occurs seek to reduce exposure with available control measures, or evacuate area.

There is evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Severe inflammation may be expected with pain.

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Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. Toxic: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed. This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects.

Ample evidence exists from experimentation that reduced human fertility is directly caused by exposure to the material. Bisphenol A diglycidyl ethers (BADGEs) produce a sensitization dermatitis (skin inflammation) characterized by eczema with blisters and

Bisphenol A diglycidyl ethers (BADGEs) produce a sensitization dermatitis (skin inflammation) characterized by eczema with blisters and papules, with considerable itching of the back of the hand. This may persist for 10-14 days after withdrawal from exposure and recur immediately on re-exposure. The dermatitis may last longer following each exposure, but is unlikely to become more intense. Lower molecular weight species produce sensitization more readily. Animal testing has shown an increase in the development of some tumours.

For some reactive diluents, prolonged or repeated skin contact may result in absorption of potentially harmful amounts or allergic skin reactions. Exposure to some reactive diluents (notably, neopentylglycol diglycidyl ether, CAS RN: 17557-23-2) has caused cancer in some animal testing. Glycidyl ethers can cause genetic damage and cancer.

Animal testing shows that methyl ethyl ketone may have slight effects on the nervous system, liver, kidney and respiratory system; there may also be developmental effects and an increase in birth defects. However, there is limited information available on the long-term effects of methyl ethyl ketone in humans, and no information is available on whether it causes developmental or reproductive toxicity or cancer. It is generally considered to have low toxicity, but it is often used in combination with other solvents, and the toxic effects of the mixture may be greater than with either solvent alone. Combinations of n-hexane or methyl n-butyl ketone with methyl ethyl ketone may increase the rate of peripheral neuropathy, a progressive disorder of the nerves of the extremities. Combinations with chloroform also show increase in toxicity. There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment. Women exposed to xylene in the first 3 months of pregnancy showed a slightly increased risk of miscarriage and birth defects. Evaluation of workers chronically exposed to xylene has demonstrated lack of genetic toxicity.

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Chronic

TOXICITY	IRRITATION
Not Available	Not Available

methyl ethyl ketone

TOXICITY	IRRITATION
Dermal (rabbit) LD50: >8.10 mg/kg ^[1]	Eye (human): 350 ppm -irritant
Inhalation(Mouse) LC50; 32 mg/L4hrs ^[2]	Eye (rabbit): 80 mg - irritant
Oral(Rat) LD50; 2054 mg/kg ^[1]	Skin (rabbit): 402 mg/24 hr - mild
	Skin (rabbit):13.78mg/24 hr open

bisphenol A diglycidyl ether

TOXICITY	IRRITATION
dermal (rat) LD50: >2000 mg/kg ^[1]	Eye (rabbit): 2 mg/24h - SEVERE
Oral(Rat) LD50; >2000 mg/kg ^[1] Eye: adverse effect observed (irritating) ^[1]	
	Skin (rabbit): 500 mg - mild
	Skin: adverse effect observed (irritating) ^[1]

xylene

TOXICITY	IRRITATION
Dermal (rabbit) LD50: >1700 mg/kg ^[2]	Eye (human): 200 ppm irritant
Inhalation(Rat) LC50; 5922 ppm4hrs ^[1]	Eye (rabbit): 5 mg/24h SEVERE
Oral(Rat) LD50; 8.70 mg/kg ^[1]	Eye (rabbit): 87 mg mild
	Eye: adverse effect observed (irritating) ^[1]
	Skin (rabbit):500 mg/24h moderate
	Skin: adverse effect observed (irritating) ^[1]

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

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Bisphenol A diglycidyl ethers (BADGEs) produce a sensitization dermatitis (skin inflammation) characterized by eczema with blisters and papules, with considerable itching of the back of the hand. This may persist for 10-14 days after withdrawal from exposure and recur immediately on re-exposure. The dermatitis may last longer following each exposure, but is unlikely to become more intense. Lower molecular weight species produce sensitization more readily. Animal testing has shown an increase in the development of some tumours.

METHYL ETHYL KETONE

Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.

BISPHENOL A DIGLYCIDYL

ETHER

55badger

XYLENE

Reproductive effector in rats

The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

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The following information refers to contact allergens as a group and may not be specific to this product.

Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.

Animal testing over 13 weeks showed bisphenol A diglycidyl ether (BADGE) caused mild to moderate, chronic, inflammation of the skin.

Reproductive and Developmental Toxicity: Animal testing showed BADGE given over several months caused reduction in body weight but had no reproductive effects.

Cancer-causing potential: It has been concluded that bisphenol A diglycidyl ether cannot be classified with respect to its cancer-causing potential in humans.

ERABOND METAL CLEAR & BISPHENOL A DIGLYCIDYL ETHER

Genetic toxicity: Laboratory tests on genetic toxicity of BADGE have so far been negative.

Immunotoxicity: Animal testing suggests regular injections of diluted BADGE may result in sensitization.

Consumer exposure: Comsumer exposure to BADGE is almost exclusively from migration of BADGE from can coatings into food. Testing has not found any evidence of hormonal disruption.

Bisphenol A may have effects similar to female sex hormones and when administered to pregnant women, may damage the foetus. It may also damage male reproductive organs and sperm.

Glycidyl ethers can cause genetic damage and cancer.

Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) share many common characteristics with respect to animal toxicology. One such oxirane is ethyloxirane; data presented here may be taken as representative.

For 1,2-butylene oxide (ethyloxirane):

In animal testing, ethyloxirane increased the incidence of tumours of the airways in animals exposed via inhalation. However, tumours were not observed in mice chronically exposed via skin. Two structurally related substances, oxirane (ethylene oxide) and methyloxirane (propylene oxide), which are also direct-acting alkylating agents, have been classified as causing cancer.

ERABOND METAL CLEAR & METHYL ETHYL KETONE

Methyl ethyl ketone is considered to have a low order of toxicity; however, methyl ethyl ketone is often used in combination with other solvents and the mixture may have greater toxicity than either solvent alone. Combinations of n-hexane with methyl ethyl ketone, and also methyl n-butyl ketone with methyl ethyl ketone may result in an increased in peripheral neuropathy, a progressive disorder of the nerves of the extremities. Combinations with chloroform also show an increase in toxicity.

METHYL ETHYL KETONE & XYLENE

The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

BISPHENOL A DIGLYCIDYL ETHER & XYLENE

The substance is classified by IARC as Group 3:

NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.

Acute Toxicity	×	Carcinogenicity	×
Skin Irritation/Corrosion	✓	Reproductivity	×
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	×
Mutagenicity	×	Aspiration Hazard	×

Legend:

X - Data either not available or does not fill the criteria for classification

1.8mg/L

3.2mg/L

0.01-ma/L

🎺 – Data available to make classification

SECTION 12 Ecological information

EC50

EC50

NOEL

xylene

48

72

72

Toxicity

ERABOND METAL CLEAR	Endpoint		Test Duration (hr)		Species	Value		Source	
ERABOND METAL CLEAR	Not Available	Not Available			Not Available	Not Availa	ble	Not Available	
	Endpoint	Test	Duration (hr)	Specie	Species		Value		Source
	LC50	96		Fish	Fish		>400mg/l	_	4
menthed other between	EC50	48		Crusta	cea		308mg/L		2
methyl ethyl ketone	EC50	96		Algae	or other aquatic plants		>500-mg/	/L	4
	EC0	48	48		Crustacea		136mg/L	136mg/L	2
	NOEC	48	48		Crustacea		68mg/L		2
	-								
	Endpoint	Test	Duration (hr)	Specie	es		Value		Source
bisphenol A diglycidyl ether	LC50	96		Fish			1.2mg/L		2
	EC50	48	48		Crustacea		1.1mg/L		2
	EC50	72		Algae	Algae or other aquatic plants		9.4mg/L		2
	NOEC	24	24		Not Available		0.05-mg/	/L	4
	-								
	Endpoint	Test D	uration (hr)	Species		\	/alue		Source
	LC50	96		Fish		().0013404-mg/l	_	4

Crustacea

Not Available

Algae or other aquatic plants

2

2

4

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Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

Liquid epoxy resins and some reactive diluents are not readily biodegradable, although its epoxy functional groups are hydrolysed in contact with water, they have the potential to bio-accumulate and are moderately toxic to aquatic organisms. They are generally classified as dangerous for the environment according to the European Union classification criteria. Uncured solid resins on the other hand are not readily bio-available, not toxic to aquatic and terrestrial organisms, not readily biodegradable, but hydrolysable. They present no significant hazard for the environment.

For Aromatic Substances Series:

Environmental Fate: Large, molecularly complex polycyclic aromatic hydrocarbons, or PAHs, are persistent in the environment longer than smaller PAHs.

Atmospheric Fate: PAHs are 'semi-volatile substances' which can move between the atmosphere and the Earth's surface in repeated, temperature-driven cycles of deposition and volatilization. Terrestrial Fate: BTEX compounds have the potential to move through soil and contaminate ground water, and their vapors are highly flammable and explosive. Ecotoxicity - Within an aromatic series, acute toxicity increases with increasing alkyl substitution on the aromatic nucleus. The order of most toxic to least in a study using grass shrimp and brown shrimp was dimethylnaphthalenes > methylnaphthalenes > naphthalenes. Anthroene is a phototoxic PAH. UV light greatly increases the toxicity of anthracene to bluegill sunfish. Biological resources in strong sunlight are at more risk than those that are not. PAHs in general are more frequently associated with chronic risks.

Significant environmental findings are limited. Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) exhibit common characteristics with respect to environmental fate and ecotoxicology. One such oxirane is ethyloxirane and data presented here may be taken as representative.

For 1,2-Butylene oxide (Ethyloxirane):

log Kow values of 0.68 and 0.86. BAF and BCF: 1 to 17 L./kg.

Aquatic Fate - Ethyloxirane is highly soluble in water and has a very low soil-adsorption coefficient, which suggests that, if released to water, adsorption of ethyloxirane to sediment and suspended solids is not expected. Volatilization of ethyloxirane from water surfaces would be expected. Ethyloxirane is hydrolysable, with a half-life of 6.5 days, and biodegradable up to 100% degradation and is not expected to persist in water. Models have predicted a biodegradation half-life in water of 15 days.

Terrestrial Fate: When released to soil, ethyloxirane is expected to have low adsorption and thus very high mobility. Volatilization from moist soil and dry soil surfaces is expected. Ethyloxirane is not expected to be persistent in soil.

Atmospheric Fate: It is expected that ethyloxirane exists solely as a vapor in ambient atmosphere. Ethyloxirane may also be removed from the atmosphere by wet deposition processes. The half-life in air is about 5.6 days from the reaction of ethyloxirane with photochemically produced hydroxyl radicals which indicates that this chemical meets the persistence criterion in air (half-life of = 2 days).

Ecotoxicity - The potential for bioaccumulation of ethyloxirane in organisms is likely to be low and has low to moderate toxicity to aquatic organisms. Ethyloxirane is acutely toxic to water fleas and toxicity values for bacteria are close to 5000 mg/L. For algae, toxicity values exceed 500 mg/L.

For Methyl Ethyl Ketone: log Kow: 0.26-0.69; log Koc: 0.69; Koc: 34; Half-life (hr) air: 2.3;

Half-life (hr) H2O surface water: 72-288;

Henry's atm m3 /mol: 1.05E-05; BOD 5: 1.5-2.24, 46%; COD: 2.2-2.31, 100%; ThOD: 2.44;

BCF: 1.

Environmental Fate: Terrestrial Fate - Measured Koc values of 29 and 34 were obtained for methyl ethyl ketone in silt loams. Methyl ethyl ketone is expected to have very high mobility in soil. Volatilization of methyl ethyl ketone from moist and dry soil surfaces is expected. The volatilization half-life of methyl ethyl ketone from silt and sandy loams was measured as 4.9 days. Methyl ethyl ketone is expected to biodegrade under both aerobic and anaerobic conditions.

Aquatic Fate: Methyl ethyl ketone is not expected to adsorb to suspended solids and sediment in water and is expected to volatilize from water surfaces. Estimated half-lives for a model river and model lake are 19 and 197, hours respectively. Bioconcentration is expected to be low in aquatic systems.

Atmospheric Fate: Methyl ethyl ketone will exist solely as a vapour in the ambient atmosphere. Vapour-phase methyl ethyl ketone is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be about 14 days. Methyl ethyl ketone is also expected to undergo photodecomposition in the atmosphere by natural sunlight.

Ecotoxicity: Methyl ethyl ketone is not acutely toxic to fish, specifically, bluegill sunfish, guppy, goldfish, fathead minnow, mosquito fish, Daphnia magna water fleas and brine shrimp. For Xylenes:

log Koc : 2.05-3.08; Koc : 25.4-204; Half-life (hr) air : 0.24-42; Half-life (hr) H2O surface water : 24-672; Half-life (hr) H2O ground : 336-8640; Half-life (hr) soil : 52-672; Henry's Pa m3 /mol : 637-879; Henry's atm m3 /mol - 7.68E-03; BOD 5 if unstated - 1.4,1%; COD - 2.56,13% ThOD - 3.125 : BCF : 23; log BCF : 1.17-2.41.

Environmental Fate: Most xylenes released to the environment will occur in the atmosphere and volatilisation is the dominant environmental fate process. Soil - Xylenes are expected to have moderate mobility in soil evaporating rapidly from soil surfaces. The extent of the degradation is expected to depend on its concentration, residence time in the soil, the nature of the soil, and whether resident microbial populations have been acclimated. Xylene can remain below the soil surface for several days and may travel through the soil profile and enter groundwater. Soil and water microbes may transform it into other, less harmful compounds, although this happens slowly. It is not clear how long xylene remains trapped deep underground in soil or groundwater, but it may be months or years.

Atmospheric Fate: Xylene evaporates quickly into the air from surface soil and water and can remain in the air for several days until it is broken down by sunlight into other less harmful chemicals. In the ambient atmosphere, xylenes are expected to exist solely in the vapour phase. Xylenes are degraded in the atmosphere with an estimated atmospheric lifetime of about 0.5 to 2 days. Xylene may contribute to photochemical smog formation. p-Xylene has a moderately high photochemical reactivity under smog conditions, higher than the other xylene isomers. The photooxidation of p-xylene results in the production of carbon monoxide, formaldehyde, glyoxal, methylglyoxal, 3-methylbenzylnitrate, m-tolualdehyde, 4-nitro-3-xylene, 5-nitro-3-xylene, 2,6-dimethyl-p-benzoquinone, 2,4-dimethylphenol, 6-nitro-2,4-dimethylphenol, and 4-nitro-2,6-dimethylphenol.

Aquatic Fate: p-xylene may adsorb to suspended solids and sediment in water and is expected to volatilise from water surfaces. Estimated volatilisation half-lives for a model river and model lake are 3 hours and 4 days, respectively. Measurements taken from goldfish, eels and clams indicate that bioconcentration in aquatic organisms is low. Photo-oxidation in the presence of humic acids may play an important role in the abiotic degradation of p-xylene. p-Xylene is biodegradable and has been observed to degrade in pond water however; it is unclear if it degrades in surface waters. p-Xylene has been observed to degrade in anaerobic and aerobic groundwater; however, it is known to persist for many years in groundwater, at least at sites where the concentration might have been quite high. Ecotoxicity: Xylenes are slightly toxic to fathead minnow, rainbow trout and bluegill and not acutely toxic to water fleas. For Photobacterium phosphoreum EC50 (24 h): 0.0084 mg/L. and Gammarus lacustris LC50 (48 h): 0.6 mg/L.

For Ketones: Ketones, unless they are alpha, beta--unsaturated ketones, can be considered as narcosis or baseline toxicity compounds.

Aquatic Fate: Hydrolysis of ketones in water is thermodynamically favourable only for low molecular weight ketones. Reactions with water are reversible with no permanent change in the structure of the ketone substrate. Ketones are stable to water under ambient environmental conditions. When pH levels are greater than 10, condensation reactions can occur which produce higher molecular weight products. Under ambient conditions of temperature, pH, and low concentration, these condensation reactions are unfavourable. Based on its reactions in air, it seems likely that ketones undergo photolysis in water.

Terrestrial Fate: It is probable that ketones will be biodegraded by micro-organisms in soil and water

Ecotoxicity: Ketones are unlikely to bioconcentrate or biomagnify.

DO NOT discharge into sewer or waterways

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
methyl ethyl ketone	LOW (Half-life = 14 days)	LOW (Half-life = 26.75 days)

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Ingredient	Persistence: Water/Soil	Persistence: Air
bisphenol A diglycidyl ether	HIGH	HIGH
xylene	HIGH (Half-life = 360 days)	LOW (Half-life = 1.83 days)

Bioaccumulative potential

Ingredient	Bioaccumulation
methyl ethyl ketone	LOW (LogKOW = 0.29)
bisphenol A diglycidyl ether	MEDIUM (LogKOW = 3.8446)
xylene	MEDIUM (BCF = 740)

Mobility in soil

Ingredient	Mobility
methyl ethyl ketone	MEDIUM (KOC = 3.827)
bisphenol A diglycidyl ether	LOW (KOC = 1767)

SECTION 13 Disposal considerations

Waste treatment methods

- ▶ Containers may still present a chemical hazard/ danger when empty.
- ▶ Return to supplier for reuse/ recycling if possible.

Otherwise

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.

Waste Management

Production waste from epoxy resins and resin systems should be treated as hazardous waste in accordance with National regulations. Fire retarded resins containing halogenated compounds should also be treated as special waste. Accidental spillage of resins, curing agents and their formulations should be contained and absorbed by special mineral absorbents to prevent them from entering the environment.

Contaminated or surplus product should not be washed down the sink, but preferably be fully reacted to form cross-linked solids which is

Contaminated or surplus product should not be washed down the sink, but preferably be fully reacted to form cross-linked solids which is non-hazardous and can be more easily disposed.

Finished articles made from fully cured epoxy resins are hard, infusible solids presenting no hazard to the environment. However, finished articles from flame-retarded material containing halogenated resins should be considered hazardous waste, and disposed as required by National laws. Articles made from epoxy resins, like other thermosets, can be recycled by grinding and used as fillers in other products. Another way of disposal and recovery is combustion with energy recovery.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

Product / Packaging disposal

- A Hierarchy of Controls seems to be common the user should investigate:
- ► Reduction
- ► Reuse
- Recycling
- Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- Where in doubt contact the responsible authority.
- Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).
- Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

SECTION 14 Transport information

Labels Required



Marine Pollutant	NO
HAZCHEM	•3YE

Land transport (ADG)

UN number	1133
UN proper shipping name	ADHESIVES containing flammable liquid

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Transport hazard class(es)	Class 3		
	Subrisk Not Applicable		
Packing group	II .		
Environmental hazard	Not Applicable		
Special precautions for user	Special provisions Not Applicable		
Special precautions for user	Limited quantity 5 L		

Air transport (ICAO-IATA / DGR)

UN number	1133			
UN proper shipping name	Adhesives containing fla	mmable liquid		
	ICAO/IATA Class	3		
Transport hazard class(es)	ICAO / IATA Subrisk	Not Applicable		
	ERG Code	3L		
Packing group	П			
Environmental hazard	Not Applicable			
	Special provisions		A3	
	Cargo Only Packing Instructions		364	
	Cargo Only Maximum Qty / Pack		60 L	
Special precautions for user	Passenger and Cargo Packing Instructions		353	
	Passenger and Cargo Maximum Qty / Pack		5 L	
	Passenger and Cargo Limited Quantity Packing Instructions		Y341	
	Passenger and Cargo Limited Maximum Qty / Pack		1 L	

Sea transport (IMDG-Code / GGVSee)

UN number	1133		
UN proper shipping name	ADHESIVES containing flammable liquid		
Transport hazard class(es)	IMDG Class 3 IMDG Subrisk Not Applicable		
Packing group	II .		
Environmental hazard	Not Applicable		
Special precautions for user	EMS Number F-E , S-D Special provisions Not Applicable Limited Quantities 5 L		

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
methyl ethyl ketone	Not Available
bisphenol A diglycidyl ether	Not Available
xylene	Not Available
All other substances - non-hazardous	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
methyl ethyl ketone	Not Available
bisphenol A diglycidyl ether	Not Available
xylene	Not Available
All other substances - non-hazardous	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

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Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) -Schedule 5

Australian Inventory of Industrial Chemicals (AIIC)

bisphenol A diglycidyl ether is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) -Schedule 2

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) -Schedule 5

Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

xylene is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) -

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) -Schedule 6

Australian Inventory of Industrial Chemicals (AIIC)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

National Inventory Status

National Inventory	Status	
Australia - AIIC / Australia Non-Industrial Use	Yes	
Canada - DSL	Yes	
China - IECSC	Yes	
Europe - EINEC / ELINCS / NLP	Yes	
Japan - ENCS	Yes	
Korea - KECI	Yes	
New Zealand - NZIoC	Yes	
Philippines - PICCS	Yes	
USA - TSCA	Yes	
Taiwan - TCSI	Yes	
Vietnam - NCI	Yes	
Russia - ARIPS	Yes	
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)	

SECTION 16 Other information

Revision Date	01/12/2020
Initial Date	27/08/2018

SDS Version Summary

Version	Issue Date	Sections Updated
4.2.1.1.1	01/12/2020	Acute Health (inhaled), Acute Health (skin), Acute Health (swallowed), Advice to Doctor, Appearance, Chronic Health, Classification, Disposal, Environmental, Exposure Standard, Fire Fighter (fire/explosion hazard), First Aid (swallowed), Ingredients, Storage (storage incompatibility)

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average

PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit.

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value LOD: Limit Of Detection

OTV: Odour Threshold Value

BCF: BioConcentration Factors

BEI: Biological Exposure Index